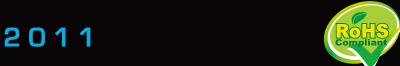


LITHIUM-ION RECHARGEABLE BATTERY



CE CERTIFICATE



QC 080000



ISO 14001



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SAMXON BATTERY

Lithium-ion Rechargeable Battery

Features and Benefits

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- Application specific designs
- Customized form factors to meet most requirements
- High capacity and longer life time
- Series configurations for higher voltages
- Complete system solutions

Application Types

- Main power
- Back up power
- Automotive

Application Segments

Mobile phone

- Digital camera/video
- PDA, MD, MP3/MP4
- Notebook
- Power tools
- E-Bike
- Electric vehicle

This document provides basic guidelines for application development using Lithium-ion Rechargeable Battery. If questions arise during your development process and are not answered in this document, please contact us.

Life Time

Lithium-ion Rechargeable Battery has a longer life time than Ni-MH battery and Ni-Cd battery, but their life time is not infinite. The actual end-of-life criteria are dependent on the application requirements. Prolonged exposure to elevated temperatures, high applied voltage and excessive current will lead to cell's failure and decreased life time. Reducing these parameters will lengthen the life time of a battery.

Voltage

Lithium-ion Rechargeable Battery is rated with a nominal recommended working or applied voltage. The values provided are set for long life at their maximum rated temperature. If the applied voltage exceeds this recommended voltage, the result will be reduced life time. If the voltage is excessive for a pro-longed time period, gas generation will occur inside the Lithium-ion Rechargeable Battery and may result in drum shell. Short-term over-charge can usually not be tolerated by the Lithium-ion Rechargeable Battery.

Polarity

Lithium-ion Rechargeable Battery are designed with different electrodes, meaning they are thoroughly different in composition. When a Lithium-ion Rechargeable Battery is first assembled, cathode electrode and anode electrode should be designated. Once the Lithium-ion Rechargeable Battery is charged for the first time during the 100% QA testing operation, the cathode electrode has a chemical change in structure. Short-circuit and reverse polarity are not permitted at any time.

Note: The time of charging battery is needed to keep strictly according to product specification. If reversed charged after prolonged charging in one direction, the life of the Lithium-ion Rechargeable Battery may be shortened.

Ambient Temperature

The standard temperature rating is -25°C to +60°C for use of Lithium-ion Rechargeable Battery. Temperature in combination with voltage can affect the life time of a Lithium-ion Rechargeable Battery. As a result, it is recommended to use the Lithium-ion Rechargeable Battery at the room temperature. At temperature lower than normal room temperature, it is possible to apply impedances slightly higher than the recommended working impedance without significant increase in degradation and reduction in life time. Increasing to higher temperatures is a result of permanent degradation / electrolyte decomposition inside the Lithium-ion Rechargeable Battery.

Discharge Characteristics

Lithium-ion Rechargeable Battery discharge with a platform voltage curve. When determining the battery requirements for an application, it is important to consider different discharge current rate. In high current discharge applications, the temperature of battery is more critical. In normal current, Lithium-ion Rechargeable Battery can conventionally be used. The normal discharge rate is 0.5C (when the rated capacity of battery is 1Ah, 1C discharge rate indicates the discharge current is 1A, 2C discharge rate indicates the discharge current is 2A, etc.). The maximum recommended charge current is 1C. For power cell, the normal discharge rate is 5C, 10C or 15C etc. Discharge time of battery is based on battery capacity and discharge current.

Charge Characteristics

Lithium-ion Rechargeable Battery can be charged using various methods including constant current and constant voltage. Usually, Lithium-ion Rechargeable Battery should be charge with constant current firstly and then with constant voltage. The voltage of battery will increase when charging with constant current and the current will decrease when charging with constant voltage. The maximum recommended charge current is 1C except of power cell (when the rated capacity of battery is 1Ah, 1C charge rate indicates the discharge current is 1A, 2C charge rate indicates the charge current is 2A, etc.). Overheating of the Lithium-ion Rechargeable Battery can occur from continuous overcorrect or over-voltage charging. Overheating can lead to gas generation, decreased life time, leakage, venting or rupture. Contact the factory if you plan to use a higher charge current or higher voltage than specified. And the standard charge temperature rating is 0°C to 45°C.

Storage Characteristics

Lithium-ion Rechargeable Battery has a different residual capacity and recoverable capacity with different time storage. The residual capacity is the capacity we get by discharging the battery to the end voltage directly after storage. The recoverable capacity is the capacity we get by charging the battery to the end voltage with constant current and constant voltage firstly after storage, and then discharging the battery to the end voltage. The residual capacity is in connection with storage temperature and storage time. Usually, the residual capacity is just 90% of initial capacity after half year storage at room temperature, but just 80% of initial capacity after one month storage at 60°C. That is to say, storing the Lithium-ion Rechargeable Battery at room temperature or lower temperature is a good choice. The standard temperature rating is -20°C to +35°C for the storage of Lithium-ion Rechargeable Battery. The better state of charge of Lithium-ion Rechargeable Battery is 30%~50%.

Do not store Lithium-ion Rechargeable Battery in any of the following environments:

- High temperature and / or high humidity
- Direct contact with water, salt water, oil or other chemicals
- · Direct contact with corrosive materials, acids, alkalis, or toxic gases
- Direct exposure to sunlight
- Dusty environment
- Environment subject to excessive shock and / or vibration

Series Configurations of Lithium-ion Rechargeable Battery

Individual Lithium-ion Rechargeable Battery is limited to 3.2V or 3.7V. As many applications require higher voltages, Lithium-ion Rechargeable Battery can be configured in series to increase the working voltage. It is important to ensure that the individual voltages of any single Lithium-ion Rechargeable Battery do not exceed its maximum recommended working voltage as this could result in electrolyte decomposition, gas generation, impedance increase and reduced life time. Battery voltage imbalance is caused, during charge and discharge, by differences in initial capacity value and, in steady state, by differences in self discharge rate.

Reflow Soldering

Do not use reflow soldering on Lithium-ion Rechargeable Battery using infrared or convection oven heating methods unless the Lithium-ion Rechargeable Battery is specifically rated to withstand reflow soldering temperature.

Circuit Board Design

Do not design exposed circuit board runs under the Lithium-ion Rechargeable Battery. An electrical short could occur if the Lithium-ion Rechargeable Battery electrolyte leaked onto the circuit board.

Circuit Board Cleaning

Avoid cleaning of circuit boards, however if the circuit board must be cleaned use static or ultrasonic immersion in a standard circuit board cleaning fluid for no more than 5 minutes and a maximum temperature of 60°C. Afterwards thoroughly rinse and dry the circuit boards. In general, treat Lithium-ion Rechargeable Battery in the same manner you would an aluminum electrolytic capacitor.

Transportation Information

Lithium-ion Rechargeable Battery are non-regulated by the US DOT (Department of Transport) and IATA. The correct inter-national shipping description is "Electronic Parts - Battery".

Cautions in handling the Lithium-ion Rechargeable Battery

To prevent the possibility of the battery from leaking, heating, explosion, please observe the following precautions:

- · Don't immerse the battery in water.
- Don't use and leave the battery near a heat source such as fire or heater.
- When charging, use a battery charger specifically for that purpose.
- Don't reverse the positive and negative terminals.
- Don't connect the battery to an electrical outlet directly.
- Don't discard the battery in fire or heater.
- Don't connect the positive and negative terminal directly with metal object.
- Don't transport and store the battery together with metal objects such as necklaces, hairpins.
- Don't strike, throw or trample the battery.
- Don't directly solder the battery.
- Don't pierce the battery with a nail or other sharp object.
- Don't use or leave the battery at very high temperature conditions (for example, strong direct sunlight or a vehicle in extremely hot conditions).
- Don't use it in a location where there is the possibility of a strong electrostatic discharge or strong magnetic field. This may cause the safety devices to be damaged.

Emergency Procedures

If the battery leaks and the electrolyte get into your eyes, don't wipe eyes, instead, thoroughly rinse the eyes with clean running water for at least 15 minutes, and immediately seek medical attention. Otherwise, eyes injury can result.

In case the battery terminals get dirty, clean the terminals with a dry cloth before use. Otherwise power failure or charge failure may occur due to the poor connection with the device.

If a Lithium-ion Rechargeable Battery is found to be overheating or if you smell a sweet odor, immediately disconnect any power or load to the Lithium-ion Rechargeable Battery. Allow the Lithium-ion Rechargeable Battery to cool down, then dispose of properly. Do not expose your face or hands to an overheating Lithium-ion Rechargeable Battery. Contact the factory for a Material Safety Date Sheet if a Lithium-ion Rechargeable Battery leaks or vents.

If exposed to electrolyte:

- · Skin Contact: Wash exposed area thoroughly with soap and water.
- Eye Contact: Rinse eyes with water for 15 minutes and seek medical attention.
- Ingestion: Drink milk/water and induce vomiting; seek medical attention.

General Safety Considerations

Lithium-ion Rechargeable Battery may vent or rupture if overcharged, reverse charged, incinerated or heated above 150°C.

Do not crush, mutilate, nail penetrate or disassemble.

High case temperature (burn hazard) may result from abuse of Lithium-ion Rechargeable Battery.

Disposal Procedures

Do not dispose of unit in trash. Dispose of according to local regulations.

Lithium-ion Rechargeable Battery

Features:

- Can be used as a rechargeable battery and ideal for backing up purpose.
- Capable of several hundreds or thousands of charge/discharge cycles; free from throw away disposal.

• It does not contain toxic materials such as nickel and cadmium.

Product List:

Category	Features	Temp. Range °C		Capacity	Rated Voltage	Continuous Current	Impedance
		Min.	Max.	(mAh)	(V)	(mA)	(mΩ)
Aluminum Prismatic Battery	High Energy, High Life Time	-20	+60	200~2000	3.7	1C	≤ 130
Power Prismatic Battery	High Capacity, High Life Time, High Power Type	-20	+60	8000 ~ 20000	3.2	1C	≤ 5

Part Number System:

Part 1 (For Aluminum Prismatic Battery)

iaiti	Tart I (I of Alaminam I homatic Dattery)												
1			3		4 5 6 857		7 8 9 10 11 12 423752			3	14		
	C A Cell Cell Type		⊔ <u>M</u> e Usage ∥		Capacity		ell Size		S Cell Shape		Side Shape		
Туре	Code	Usage	Code	Capacity (mAh)	Code	Thickness (mm)	Width (mm)		Shape	Code	Shape	Code	
Aluminum Prismatic	А	Mobile	М	850	857	10	30	36	Square	S	Right Angle	L	
Power Prismatic	Е	Notebook	N	1050	1K7	42	34	48	Round	R	Round Angle	R	
Cylindrical	S	Vehicle	V	1350	1C7	55	36	50					
Polymer	Р			1550	1E7	65	37	52					
				1750	1G7	75	44	60					
				12500	1B8	91	50	70					
				19500	1J8								

Part 2 (For Power Prismatic Battery)

1	2	3	4 5 6 7	8 9 10 11 12 13 14 15
C	<u>E</u>	V	_8007	<u>70095195</u>
Cell	Cell Type	Usage	Capacity Capa. Grade	Cell Size
	ll l	ll l		

Туре	Code	Usage	Code	Grade	Capacity (mAh)	Thickness (mm)	Code	Width (mm)	Code	Height (mm)	Code
Aluminum Prismatic	А	Mobile	М	6	Capa.x1	7.0	70	95	095	195	195
Power Prismatic	Е	Notebook	N	7	Capa.x10	7.5	75				
Cylindrical	S	Vehicle	V	8	Capa.x100	15.0	15				
Polymer	Р			9	Capa.x1000						

Product Range

Charge Temp.:0~+45°C Discharge Temp.:-20~+60°C Store Temp.:-20~+35°C

Madal No	Rated	Capacity	Cel	I Dimension (mm	1)	Impedance	Side
Model No.	Voltage (V)	(mAh)	Thickness +0.3	Width +0 -0.5	Height +0	(mΩ)	Shape
CAM307403048SL	3.7	300	4.0	30	48	70↓	
CAM407403048SL	3.7	400	4.0	30	48	70↓	
CAM507403048SL	3.7	500	4.0	30	48	60↓	
CAM557403048SL	3.7	550	4.0	30	48	60↓	
CAM607403048SL	3.7	600	4.0	30	48	60↓	
CAM607403443SL	3.7	600	4.0	34	43	60↓	
CAM607403443SL	3.7	600	4.0	34	43	60↓	
CAM607403443SR	3.7	600	4.0	34	43	60↓	R
CAM627403443SL	3.7	620	4.0	34	43	60↓	
CAM607403450SL	3.7	600	4.0	34	50	60↓	
CAM657403450SL	3.7	650	4.0	34	50	60↓	
CAM707403450SL	3.7	700	4.0	34	50	60↓	
CAM707403750SL	3.7	700	4.0	37	50	60↓	
CAM987404057SL	3.7	980	4.0	40	57	60↓	
CAM757413450SL	3.7	750	4.1	34	50	60↓	
CAM707413450SL	3.7	700	4.1	34	50	60↓	
CAM657413450SL	3.7	650	4.1	34	50	60↓	
CAM607423048SL	3.7	600	4.2	30	48	60↓	
CAM657423048SL	3.7	650	4.2	30	48	60↓	
CAM857423752SL	3.7	850	4.2	37	52	60↓	
CAM957423855SL	3.7	950	4.2	38	55	60↓	
CAM118434255SL	3.7	1100	4.3	42	55	60↓	
CAM607443442SL	3.7	600	4.4	34	42	60↓	
CAM707443446SL	3.7	700	4.4	34	46	60↓	
CAM807443450SL	3.7	800	4.4	34	50	60↓	
CAM707443845SL	3.7	700	4.4	38	45	60↓	
CAM507453040SL	3.7	500	4.5	30	40	70↓	
CAM707453048SL	3.7	700	4.5	30	48	60↓	
CAM757453448SL	3.7	750	4.5	34	48	60↓	
CAM757453450SL	3.7	750	4.5	34	50	60↓	
CAM807453450SL	3.7	800	4.5	34	50	60↓	
CAM827453450SL	3.7	820	4.5	34	50	60↓	
CAM857453450SR	3.7	850	4.5	34	50	60↓	R
CAM907463850SR	3.7	900	4.6	38	50	60↓	R
CAM757464040SR	3.7	750	4.6	40	40	60↓	R
CAM657473442SR	3.7	650	4.7	34	42	60↓	R
CAM707473442SR	3.7	700	4.7	34	42	60↓	R

Design and specifications are each subject to change without notice. Ask factory for the current technical specifications before purchase and use.

Should a safety concern arise regarding this product, please be sure to contact us immediately.

Madal Na	Rated	Capacity			Impedance	Side	
Model No.	Voltage (V)	(mAh)	Thickness +0.3	Width +0 -0.5	Height +0	(mΩ)	Shape
CAM787473446SR	3.7	780	4.7	34	46	60↓	R
CAM857473845SL	3.7	850	4.7	38	45	60↓	
CAM957473850SL	3.7	950	4.7	38	50	60↓	
CAM108484050SR	3.7	1000	4.8	40	50	60↓	R
CAM108484050SL	3.7	1000	4.8	40	50	60↓	
CAM1K8484050SL	3.7	1050	4.8	40	50	60↓	
CAM907494047SL	3.7	900	4.9	40	47	60↓	
CAM987494047SR	3.7	980	4.9	40	47	60↓	R
CAM607503040SL	3.7	600	5.0	30	40	70↓	
CAM657503043SL	3.7	650	5.0	30	43	60↓	
CAM757503048SL	3.7	750	5.0	30	48	60↓	
CAM807503445SL	3.7	800	5.0	34	45	60↓	
CAM757503445SL	3.7	750	5.0	34	45	60↓	
CAM857503448SL	3.7	850	5.0	34	48	60↓	
CAM857503450SR	3.7	850	5.0	34	50	60↓	R
CAM907503450SR	3.7	900	5.0	34	50	60↓	R
CAM957503450SL	3.7	950	5.0	34	50	60↓	
CAM957503450SR	3.7	950	5.0	34	50	60↓	R
CAM128503760SL	3.7	1200	5.0	37	60	60↓	
CAM1C8505051SL	3.7	1350	5.0	50	51	60↓	
CAM627513040SL	3.7	620	5.1	30	40	60↓	
CAM118514447SL	3.7	1100	5.1	44	47	60↓	
CAM138514455SL	3.7	1300	5.1	44	55	60↓	
CAM158514461SR	3.7	1500	5.1	44	61	60↓	R
CAM807523442SR	3.7	800	5.2	34	42	60↓	R
CAM108523450SL	3.7	1000	5.2	34	50	60↓	
CAM657533040SL	3.7	650	5.3	30	40	60↓	
CAM128544050SL	3.7	1200	5.4	40	50	60↓	
CAM118553450SL	3.7	1000	5.5	34	50	60↓	
CAM807564036SL	3.7	800	5.6	40	36	70↓	
CAM857583640SL	3.7	850	5.8	36	40	60↓	
CAM108584041SL	3.7	1000	5.8	40	41	60↓	
CAM857603048SL	3.7	850	6.0	30	48	60↓	
CAM907603048SL	3.7	900	6.0	30	48	60↓	
CAM957603048SL	3.7	950	6.0	30	48	60↓	
CAM707603036SL	3.7	700	6.0	34	36	60↓	
CAM1K7603448SL	3.7	1050	6.0	34	48	60↓	
CAM107603448SL	3.7	1000	6.0	34	48	60↓	
CAM108603450SR	3.7	1000	6.0	34	50	60↓	R
CAM1K7603450SR	3.7	1050	6.0	34	50	60↓	R
CAM118603450SR	3.7	1100	6.0	34	50	60↓	R
CAM1B8603455SL	3.7	1250	6.0	34	55	60↓	R

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Model No.	Rated	e Capacity			Impedance	Side	
Model No.	Voltage (V)	(mAh)	Thickness +0.3	Width +0 -0.5	Height +0	(mΩ)	Shape
CAM158603465SL	3.7	1500	6.0	34	65	60↓	
CAM148603465SL	3.7	1400	6.0	34	65	60↓	
CAM148603856SL	3.7	1400	6.0	38	56	60↓	
CAM158614450SL	3.7	1500	6.1	44	50	60↓	
CAM188614460SL	3.7	1800	6.1	44	60	60↓	
CAM907623440SL	3.7	900	6.2	34	40	60↓	
CAM1C7623655SL	3.7	1350	6.2	36	55	60↓	
CAM168624057SL	3.7	1600	6.2	40	57	60↓	
CAM1E7624057SL	3.7	1550	6.2	40	57	60↓	
CAM168633763SL	3.7	1600	6.3	37	63	60↓	
CAM108643443SL	3.7	1000	6.4	34	43	60↓	
CAM907643443SL	3.7	900	6.4	34	43	60↓	
CAM128643450SL	3.7	1200	6.4	34	50	60↓	
CAM108643450SL	3.7	1000	6.4	34	50	60↓	
CAM178643470SL	3.7	1700	6.4	34	70	60↓	
CAM108654136SR	3.7	1000	6.5	41	36	60↓	R
CAM907654136SR	3.7	900	6.5	41	36	60↓	R
CAM168663760SL	3.7	1600	6.6	37	60	60↓	
CAM158663760SL	3.7	1500	6.6	37	60	60↓	
CAM148663760SL	3.7	1400	6.6	37	60	60↓	
CAM188663770SL	3.7	1800	6.6	37	70	60↓	
CAM1G7663770SL	3.7	1750	6.6	37	70	60↓	
CAM178663770SL	3.7	1700	6.6	37	70	60↓	
CAM168663770SL	3.7	1600	6.6	37	70	60↓	
CAM118684040SL	3.7	1100	6.8	40	40	60↓	
CAM158684050SL	3.7	1500	6.8	40	50	60↓	
CAM148684050SL	3.7	1400	6.5	40	50	60↓	
CAM168684458SL	3.7	1600	6.8	44	58	60↓	
CAM188684460SL	3.7	1800	6.8	44	60	60↓	
CAM178703465SL	3.7	1700	7.0	34	65	60↓	
CAM128703448SL	3.7	1200	7.0	34	48	60↓	
CAM148704048SL	3.7	1400	7.0	40	48	60↓	
CAM188704260SL	3.7	1800	7.0	42	60	60↓	
CAM188704260SL	3.7	1800	7.0	42	60	60↓	
CAM138723448SL	3.7	1300	7.2	34	48	60↓	
CAM188723860SL	3.7	1800	7.2	38	60	60↓	
CAM178723860SL	3.7	1700	7.2	38	60	60↓	
CAM118753048SL	3.7	1100	7.5	30	48	60↓	
CAM108753048SL	3.7	1000	7.5	30	48	60↓	
CAM128763448SL	3.7	1200	7.6	34	48	60↓	
CAM138763448SL	3.7	1300	7.6	34	48	60↓	
CAM128783640SR	3.7	1200	7.8	36	40	60↓	R

Design and specifications are each subject to change without notice. Ask factory for the current technical specifications before purchase and use.

Should a safety concern arise regarding this product, please be sure to contact us immediately.

MadalNa	Rated	Capacity	Ce	Cell Dimension (mm)				
Model No.	Voltage (V)	(mAh)	Thickness +0.3	Width +0 -0.5	Height +0	(mΩ)	Shape	
CAM148803448SL	3.7	1400	8.0	34	48	60↓		
CAM138803448SL	3.7	1300	8.0	34	48	60↓		
CAM158803450SR	3.7	1500	8.0	34	50	60↓	R	
CAM1E7823450SL	3.7	1550	8.2	34	50	60↓		
CAM168843450SL	3.7	1600	8.4	34	50	60↓		
CAM178914050SL	3.7	1700	9.1	40	50	60↓		
CAM208914050SL	3.7	2000	9.1	40	50	60↓		
CAM168103450SR	3.7	1600	10.0	34	42	60↓	R	
CAM158103447SR	3.7	1500	10.0	34	47	60↓	R	
CAM168103448SL	3.7	1600	10.0	34	48	60↓		
CAM168103450SL	3.7	1600	10.0	34	50	60↓		
CAM188103450SL	3.7	1800	10.0	34	50	60↓		
CAM198103450SL	3.7	1900	10.0	34	50	60↓		
CAM1J8103450SL	3.7	1950	10.0	34	50	60↓		

Power Prismatic Battery

Product Range

Charge Temp.:0~+45°C Discharge Temp.:-20~+60°C Store Temp.:-20~+35°C

Model No.	Rated	Capacity	0' 0 1	Ce	Cell Dimension (mm)			
Model No.	Voltage (V)	(Ah)	Size Code	Thickness +0	Width +0 -0.5	Height +0	(mΩ)	(g)
CPV800770095195	3.2	8	70095195	7.0	95.0	195.0	10↓	≤ 250
CPV100875095195	3.2	10	75095195	7.5	95.0	195.0	10↓	≤ 310
CPV200815095195	3.2	20	15095195	15.0	95.0	195.0	5↓	≤ 620

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